



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4034-041
Job Sheet 167388



Part No: D4034-041

Job Qty: 6 ea

Part Name: Aft Upper Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/30/17

Job Tracking No:

Due Date: 11/3/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		11/2/17	0.00	0.00	Start Up Large Fab2		
100	Large Fab	6 pcs		11/3/17	0.00	6.90	Large Fab 1		SG 17-11-08
110	QC	6 pcs		11/3/17	0.00	0.00	QC9		EL 17-11-8
120	QC	6 pcs		11/3/17	0.00	0.00	QC5		EL 17-11-8
130	Packaging	6 pcs		11/3/17	0.00	0.00	Packaging3		SG 17-11-8
140	QC21-SA	6 Ea		11/3/17	0.00	0.00	QC21		

Part Op 100 - 1- Assemble ribs to hoop and weld as per dwg DT9564 2- Weld bushing in rib and grind weld flush as per dwg
Descriptions: 130 - LOCATION: WA004

DAS
21
9-89

NOV 09 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D4021-7	6	6	0	0
	D4021-9	24	131	0	0
	D4034-1	6	44	0	0
	D4034-3	6	24	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S005067

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CANADA

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Aft Upper Rib Assembly

PART NO: D4034 – 041

Revision:

Operation:

Quantity:

Change No:

Start up Operation

6

Mfg Date: 11/02/17

Job No: 167388